



RX-80

Polyurethane Tooling Board

Ru-bix Tooling Board

Venus Court Hardwick Industrial Estate King's Lynn Norfolk

APPLICATIONS

MASTER MODELS

- CUBING MODELS
- ❖ PATTERNS

PROPERTIES

- FINE SURFACE STRUCTURE
- LOW COEFFICIENT OF THERMAL EXPANSION

PE30 4HY

- **❖** GOOD DIMENSIONAL STABILITY
- GOOD COMPRESSIVE AND FLEXURAL STRENGTH

TYPICAL PHYSICAL PROPERTIES	TEST METHOD	UNITS	MOULDED ITEM
COLOUR			CREAM
DENSITY	ISO 854	kg/m³	75-85
THERMAL CONDUCTIVITY	EN 12667	W/mK	0.029
USEFUL TEMPERATURE RANGE		°C	-35 to +110
COEFFICIENT OF THERMAL EXPANSION	ISO 11359-2	10 ⁻⁶ K ⁻¹	50-80
COMPRESSIVE STRENGTH	ISO 178	kPa	665-725
FLEXURAL STRENGTH	ISO 178	kPa	800-1100

Processing: The product should have a temperature of 20-25°C during

processing.

Board sizes: 2000 x 1000 x 100 mm

Block sizes:

2000 x 1000 x 200 mm 2500 x 1200 x 100 mm 2500 x 1200 x 200 mm 2000 x 1000 x 620 mm

2500 x 1200 x 620 mm

Storage: The material should be stored flat and in a dry place. Temperature

variations should be avoided during storage and transportation.

Handling Precautions: Good workplace ventilation is to be ensured during processing. At

the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take

heed of the appropriate safety data sheets.

Legal Disclaimer: Recommendations and technical information are provided in good

faith, based on current knowledge and experience. However, due to variations in storage conditions, storage period, substrates and site conditions, no warranty in respect of fitness for purpose can be

inferred from this information.

The user must test the product's suitability for the intended application. Ru-bix Tooling Board is happy to provide free-issue samples for this purpose. All orders are accepted subject to our current terms of sale, a copy of which can be obtained from the

Ru-bix office.

"Shaping The Future"

Author: D. Colvin Date: 29 July 2020 Version: 2